

" DECLARATION OF CONFORMITY "

I, the undersigned, representative of the company **nekos** s.r.l., declares that the product defined below complies with the following directives:

89/336/EEC Directive (*EMC Directive*) and subsequent amendments

and that all the following standards have been applied:

EN 55014-1; EN 61000-2-3; EN 61000-3-3; EN 55014-2.

Last two figures of the year of the CE marking: '04

KATO
chain operated actuator 230V o 24V

Mason Vicentino, 1.03.2004

Giuliano Galliazzo
The President



KATO-KATO Syncro

english

instruction manual - Montage und Betriebsanleitung



nekos products are specially manufactured in safe materials in compliance with the requirements of legislation in force. When correctly mounted, installed and used in accordance with the present instructions, our products constitute no danger to people, animals or property.

Products subject to EU directives comply with the essential requirements stipulated by the latter.

CE markings mean that our products can be sold and installed throughout the European Union without any further formality. The **CE** mark on our products, packaging and user manuals provided with the product, indicate "*presumed in conformity with directives*" issued by the EU.

nekos holds the technical file with all the documentation to show that our products have all been inspected to ensure compliance with directives conformity.

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1. SAFETY INDICATIONS

ATTENTION: PLEASE READ THE FOLLOWING SAFETY INDICATIONS CAREFULLY BEFORE ATTEMPTING INSTALLATION OF THIS APPLIANCE. THESE INDICATIONS WILL HELP TO AVOID CONTACT WITH ELECTRICAL CURRENT, INJURY AND OTHER ACCIDENTS. PLEASE KEEP THIS MANUAL FOR FUTURE CONSULTATION.

Series KATO chain operated actuator has been designed exclusively for moving outward opening windows, transom windows, centre-hung opening window sashes, small domes and dormer windows. Any use of the actuator for applications other than those indicated must previously be authorized by the manufacturer upon technical verification of the application.

- The device must only be installed by competent and qualified technical staff.
- After removing all packaging, please verify that all parts of the appliance are present.
- Any plastic bags, polystyrene, or small metallic parts such as nails, clips, etc. must be stored out of the reach of children as they constitute potential sources of danger.
- Before connecting the appliance to the electricity supply, check that the electricity supply in use has the same characteristics as those indicated on the technical data label on the device.
- This appliance is destined exclusively for the use for which it has been designed and the manufacture cannot be held responsible for any damages incurred by improper use.
- The chain operated actuator has been designed for the exclusive purpose of internal installation. The manufacturer must be consulted for any other application.
- Installation of the device must be carried out in accordance with the instructions set out by the manufacturer. Failure to follow these instructions could compromise safety.
- **Warning:** risk of injury in the event that the window should fall on outward opening window frames. A safety system should be mounted onto the window to guard against falls. This system should be able to withstand at least three times the total weight of the window.
- **Warning:** Check that limit switch selection is less than at least one centimetre with respect to the mechanical stops, limit switches or any eventual obstacles preventing opening of the wing.
- **Warning:** this device may cause injury by crushing or dragging. During function, when the actuator closes the frame, it applies a pressure force of 300N against the ledge of the casing, and all due measures, care and attention should be taken to avoid any crushing of fingers.
- Electricity supply installation must be carried out in accordance with regulations in force.
- To ensure effective separation from the electricity grid, we suggest installation of a temporary approved type bipolar switch (*push button*). A multi-pole main switch with minimum contact opening of 3 mm should be installed at the start of the command line.
- Never clean the device with solvents or jets of water. Never immerse appliance in water.
- **Warning:** in the event of damage or malfunction, switch off the device, disconnect any electrical connections and request the intervention of a qualified technician.
- Eventual repairs must only be carried out by qualified staff at a service centre authorized by the manufacturer.
- Always require exclusive use of original spare parts. Failure to comply with this stipulation could compromise safety and forfeit warranty benefits for the device.
- In the event of trouble or doubts, please refer to your trust retailer or directly to NEKOS S.r.l.

2. USE OF KATO SYNCRO

Kato Syncro chain actuator is provided with the new Nekos patented system for the coordinated synchronization of chain movement. Electronic speed control is completely automatic and don't need any external control unit; it is sufficient to connect among them red and white cables already existent on feeding cable (see scheme on page 11).

How to recognise it

To recognise on sight chain actuator Kato Syncro from other actuators of Kato series, there are only three details:

- Label with Syncro mark attached near the one which reports actuator technical data.
- Electrical feeding cable which is with 5 wires (3+2) for 230V a.c. version and with 4 wires (2+2) for 24V DC version.
- Dip-switch on actuator hip has four switches; normal actuator has only two and the signalling led.

When it has to be mounted

Kato Syncro chain actuator is mounted when are necessary two attach points because window is particularly heavy or large and a single actuator doesn't allow the perfect frame closure.

Please remind that force executed from a single actuator is the same as from an analogue Kato actuator; so mounting two actuators the force applied on frame is double. Frame movement occurs uniformly, synchronized and coordinated without interruptions and/or speed variations of two actuators.

In case of one of the two actuators doesn't run for any mechanical or electrical impediment, the other stops too, guarantying in this way frame integrity.

3. ACCESSORIES

The KATO actuator is packed in one single carton. Each package contains:

- Actuator with 2 metres ($\pm 5\%$) lead, 2,5 metres for Kato Syncro.
- Standard support brackets with distancer (A).
- Bracket for vertical assembly of the actuator (B).
- Bracket for transom window (C).
- Bracket for outward opening fixture (D).
- Adhesive template for boring.
- Small parts packaging.
- Instruction manual.

4. ELECTRICITY SUPPLY

Depending on which model is used, the actuator can function on 24V= (*direct current*), with two cables in the lead, or on 230V~ (alternating current) 50 Hz with a three cable lead.

For the low voltage version, a feeder with an outcoming tension correspondent to the one indicated on the technical data label attached to the device and which transforms

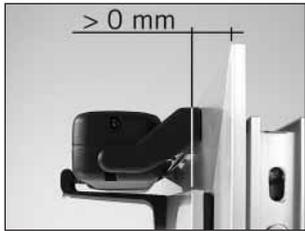


Fig. 1

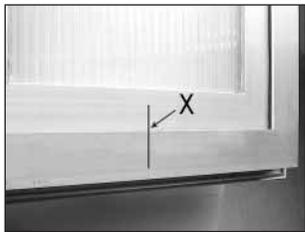


Fig. 2

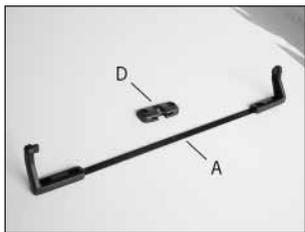


Fig. 3



Fig. 4

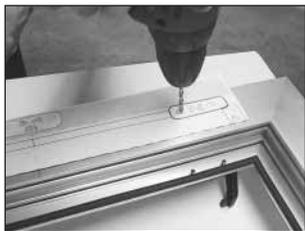


Fig. 5

supply mains voltage (230V~ 50Hz or other) in 24V D.C. should be used. The feeder must have class II protection, and correct functioning is guaranteed if a feeder type approved or suggested by the manufacturer is used.

4.1. Section choice of supply cables

In low tension supply systems, tension falls due to current passage in conductors is a basic aspect for safety and good appliance function. It is therefore extremely important that the conductor section in function of cable length is calculated correctly.

The following table indicates cable lengths for an actuator connected at nominal charge.

Cables section	Actuator using	
	24V=	230V~
4,00 mm ²	~ 1.000 m	~ 3.000 m
2,50 mm ²	~ 750 m	~ 2,200 m
1,50 mm ²	~ 450 m	~ 1,350 m
0,75 mm ²	~ 160 m	~ 500 m
0,50 mm ²	~ 130 m	~ 400 m

5. ASSEMBLY

THESE INDICATIONS ARE INTENDED FOR THE ATTENTION OF TECHNICIANS AND SPECIALIZED PERSONNEL. BASIC JOB AND SAFETY TECHNIQUES ARE THEREFORE NOT INCLUDED.

All preparatory operations, assembly and electrical connections must be carried out by technical and specialized personnel to guarantee best performances and good function of the KATO chain operated actuator.

First of all, please check that the following fundamental points have been satisfied:

- Gear motor performances must be sufficient to move the window; any limits indicated in the technical data table on the product cannot be exceeded (page 13). Any eventual calculations may be made using the formula on page 15 of this manual.
- Warning. Check that appliance has electrical feeding type equal to the one provided by checking with the data reported on the label attached to the gear motor. The actuator with the 3 (three) cable lead functions on 230V~ (A.C.) 50/60Hz. The actuator with the 2 (two) cable lead functions on 24V_ (D.C.) supplied either by batteries or by means of the lead.
- Check that the actuator has not been damaged during

transport, first visually and then by working it in both directions.

- Check that the inner section of the window length (where the actuator will be hung), is over 405 mm in length. Anything shorter than this will not allow for assembly of the actuator.
- Ensure that all load limits for the actuator are always respected in accordance with the specifications listed in the table on page 13. The actuator must be able to move the blind without being hindered by any obstruction of any kind; in the event of any obstruction, select a suitable track run to avoid blockage.
- Check that once the actuator has been installed the distance between the fixed part of the window frame (where the actuator will be mounted) and the moveable part of the window frame (where the bracket will be mounted) is more than 0 mm (Fig. 1). If the distance is not more than this figure, the actuator will not be able to complete its function, as the window will not be able to close properly. A wedge should be placed under the support brackets to redress the balance.
- Transom window frames entail the risk of injury caused by accidental fall of the window. A compass limit switch or alternative safety system suitably designed to prevent any accidental falls should be installed.

5.1. Assembly with outward opening window.

- A. Pencil in an "X" over the centre line of the window frame (Fig. 2) or divide the frame in 3 parts in case of Kato Syncro mounting.
- B. Select the correct form of brackets (Fig. 3).
- C. Attach the adhesive template to the window frame (fixed part) and line axis up with the centre line "X" traced earlier (Fig. 4). **Warning:** for window frames not on the same plane, cut the part of the adhesive template coloured in grey and fix this to the moveable part of the window frame, taking care to keep it in the same position.
- D. Bore holes in the window frame at the points indicated on the adhesive template (Fig. 5).
- E. Assemble the two brackets with the distancer (to help position correctly. Once it has served its purpose it can be removed). Mount the supports onto the frame with the appropriate screws provided. Check that everything is aligned both horizontally and vertically.
- F. Mount the bracket for outward opening windows onto the moveable part of the frame in accordance with the markings indicated on the adhesive template.
- G. Complete assembly of the chain terminal with the

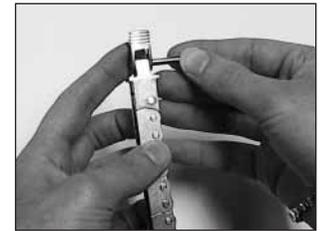


Fig. 6

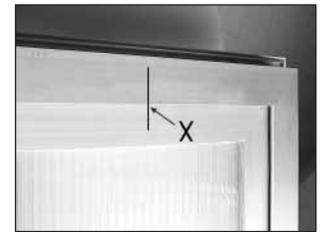


Fig. 7

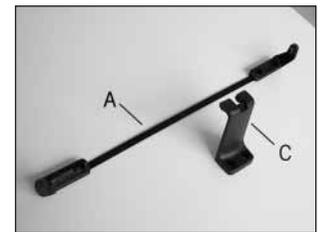


Fig. 8



Fig. 9

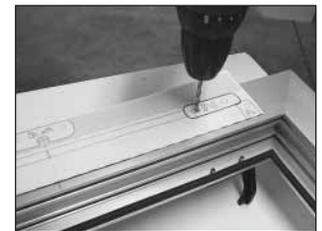


Fig. 10

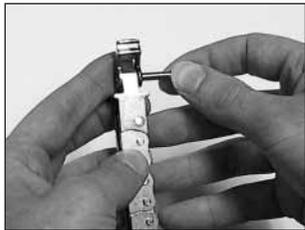


Fig. 11

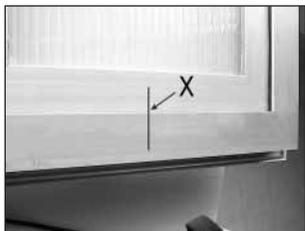


Fig. 12

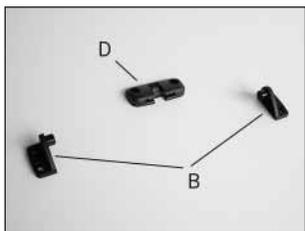


Fig. 13



Fig. 14

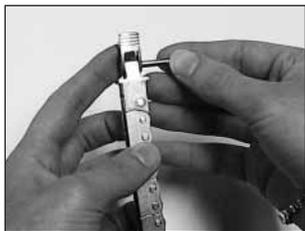


Fig. 15

rapid release hook inserted onto the pin $\varnothing 4 \times 32$ (provided) in median position (Fig. 6).

- H. Mount the actuator onto the brackets by inserting the two openings at each side onto the corresponding pins on the brackets.
- I. Rotate the actuator 90° , bring the chain terminal up to the bracket and insert the pin into the opening on the bracket. Insert the rapid release hook into the bracket. For the first few times, this may be fairly stiff, but in time the pieces involved will adapt to their positions.
- J. Check that the exit on the chain is perfectly aligned with the bracket. If the chain is not aligned with the bracket, loosen the fixing screws and reposition the bracket correctly.
- K. Check all electrical connections with the diagram on the label attached to the lead.
- L. Carry out a complete check of opening and closure of the window. Once the closure phase has been completed, check that the window frame is completely closed by checking the pressure on the weather strips.
- M. On re-entry the actuator limit switch functions automatically. The device exerts a traction force of over 300 N to guarantee perfect sealing up of the weather strips.

5.2. Assembly on transom window.

- A. Before starting, check that there are at least two mechanical compass safety stops or other form of stops connected to the frame, and ensure that the stops can prevent any accidental fall of the window. Your safety is at hand.
- B. Pencil in an "X" over the centre line of the window frame (Fig. 7) or divide the frame in 3 parts in case of Kato Syncro mounting.
- C. Select the correct form of brackets (Fig. 8).
- D. Attach the adhesive template to the window frame (fixed part) and line axis up with the centre line "X" traced earlier (Fig. 9). **Warning:** for window frames not on the same plane, cut the part of the adhesive template coloured in grey and fix this to the moveable part of the window frame, taking care to keep it in the same position.
- E. Bore holes in the window frame at the points indicated on the adhesive template (Fig. 10).
- F. Assemble the two brackets with the distancer (to help position correctly. Once it has served its purpose it can be removed). Mount the supports onto the frame with the appropriate screws provided. Check that everything is aligned both horizontally and vertically.

- G. Mount the bracket for outward opening windows onto the moveable part of the frame in accordance with the markings indicated on the adhesive template.
- H. Complete assembly of the chain terminal with the rapid release hook inserted onto the provided pin $\varnothing 4 \times 32$ in median position (Fig. 11).
- I. Mount the actuator onto the brackets by inserting the two openings at each side onto the corresponding pins on the brackets.
- J. Rotate the actuator 90° , bring the chain terminal up to the bracket and insert the pin into the opening on the bracket. Insert the rapid release hook into the bracket.
- K. Check that the exit on the chain is perfectly aligned with the bracket. If the chain is not aligned with the bracket, loosen the fixing screws and reposition the bracket correctly.
- L. Check all electrical connections with the diagram on the label attached to the lead.
- M. Carry out a complete check of opening and closure of the window. Once the closure phase has been completed, check that the window frame is completely closed by checking the pressure on the weather strips.
- N. On re-entry the actuator limit switch functions automatically. The device exerts a traction force of over 300 N to guarantee perfect sealing up of the weather strips.

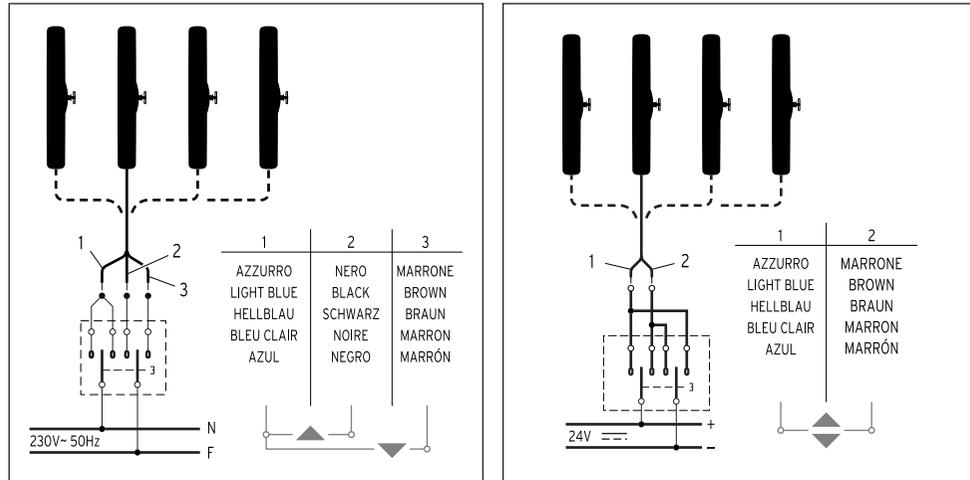
5.3. Vertical assembly of the actuator on outward opening window.

- A. Pencil in an "X" over the centre line of the window frame (Fig. 12) or divide the frame in 3 parts in case of Kato Syncro mounting.
- B. Select the correct form of brackets (Fig. 13).
- C. Fold the adhesive template along the green dotted line and keep in position at 90° . Attach one part to the window frame (fixed part), taking care to line up the axis with the "X" previously pencilled in on the central line and line the folded part up against the moveable part of the frame. **Warning:** as various different applications are possible, place the actuator in a central position and adjust the positions of the brackets, taking care to keep the actuator aligned with the window section.
- D. Bore holes into the window frame at the points indicated (Fig. 14).
- E. Mount the bracket for outward opening windows onto the moveable part of the frame in accordance with the markings indicated on the adhesive template.
- F. Complete assembly of the chain terminal with the rapid release hook inserted onto the provided pin $\varnothing 4 \times 32$ in median position (Fig. 15).
- G. Mount the two brackets on to the sides of the actuator.
- H. Position the actuator onto the window frame and line up with the holes bored earlier. Fix the actuator in position with the screws provided.
- I. Bring the chain terminal up to the bracket and insert the pin into the hole on the bracket. Attach the rapid release hook to the bracket.
- J. Check that the exit of the chain is perfectly aligned with the bracket. If the chain is not aligned, loosen the fixing screws and reposition the bracket correctly.
- K. Check all electrical connections with the diagram on the label attached to the lead.
- L. Carry out a complete check of opening and closure of the window. Once the closure phase has been completed, check that the window frame is completely closed by checking the pressure on the weather strips.
- M. On re-entry the actuator limit switch functions automatically. The device exerts a traction force of over 300 N to guarantee perfect sealing up of the weather strips.

6. ELECTRICAL CONNECTIONS

6.1. Connections of Kato.

The actuator comes with a 2 m long circa ($\pm 5\%$) lead which has been calculated in accordance with safety rules. In the event that the distance between the actuator and the control button should exceed this length, the cable should be extended. See table on page 6 for conductor section indications. For harness, please follow the following diagrams.



After connecting the electricity supply to the control button (*bipolar with arrows if possible*), check that the up key function opens the window frame and the and down key function closes it.

In the event that keys should function to the contrary, invert cable positions.

6.2. Connections of Kato Syncro.

Cable supplied together with actuator is 2,5 m ($\pm 5\%$) long and it is calculated in accordance with safety rules.

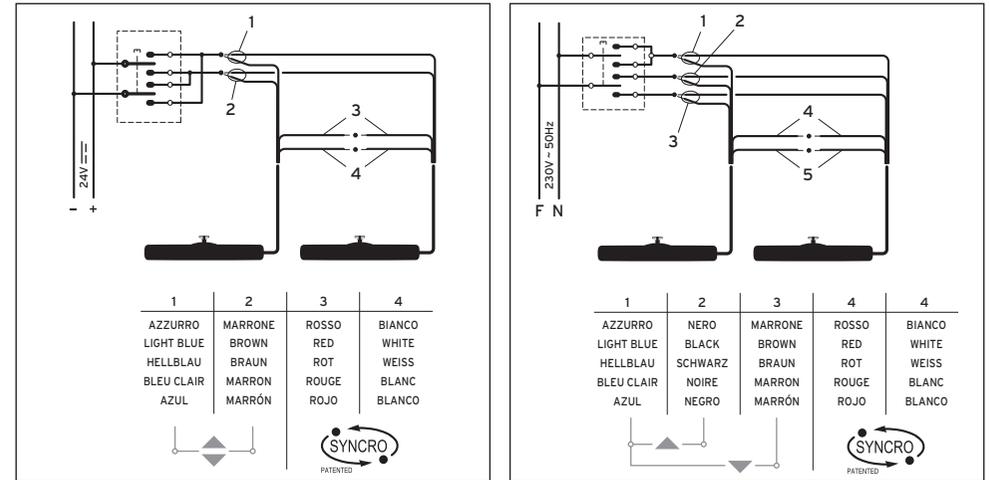
In the event that the distances between the actuator and the control button should exceed 2,5 metres, it would be possible to extend only conductors for electrical feeding. See table on page 6 for conductor section indications.

WARNING. WHITE and RED cable can not be extended and have to be connected between them on length equal or inferior than 2,5 m; an actuators distance higher than 5 metres doesn't guarantee a good communication of synchronization signal.

Electrical connection of cables white and red has to be done with a loose connector of proper dimensions (clamp is on equipment). Fundamental importance has a steady connection, with a good electrical contact because passing tension is very low (5V).

IMPORTANT. CONNECTION OF TWO CABLES (WHITE AND RED) MUST BE DONE BEFORE ANY OTHER MOVEMENT MANOEUVRE OF SYNCHRONIZED ACTUATORS, WITH CHAINS COMPLETELY INSIDE; OTHERWISE COMMUNICATION PROBLEMS COULD ARISE BETWEEN TWO ACTUATORS.

For harness, please follow these diagrams.



7. LUMINOUS INDICATIONS ON LED (only for Kato)

Before activating the actuator, familiarise yourself with messages indicated by the red led opposite the lead. This will allow you to check that the machine is functioning properly or allow you to recognize possible irregularities.

The LED is only visible when the actuator has been turned on.

Status of LED	Meaning
CONSTANTLY LIT	MOTOR IN USE.
OFF AND FLASHING	MOTOR HAS REGULARLY REACHED A LIMIT STOP BUT IS STILL CONNECTED TO ELECTRICITY SUPPLY.
NORMAL REGULAR BLINKING	MOTOR IN ELECTRICAL PROTECTION DUE TO EXCESSIVE CHARGE
ON AND FLASHING	MOTOR IS IN STRANGE POSITION - MOTOR IS NO LONGER PROGRAMMED.

8. PROGRAMMING THE LIMIT SWITCHES

8.1. Programming Kato actuator Limit switches at opening

4 (four) positions can be selected for the limit switch of the outgoing chain. To program, adjust the two dip-switches at the side of the LED. Programming is simple, immediate and can be carried out at any time by adjusting the two dip-switches as indicated in the following table.

Limit switch at (mm):	Dip-switch	
	1 - left	2 - right
110	OFF	OFF
200	ON	OFF
300	OFF	ON
400	ON	ON

After the limit switches have been programmed, run a few check manoeuvres. In the event of error, programming can be repeated to give the desired track run.

Limit switches at closure

The limit switch at closure is automatic, electronically operated and cannot be programmed. The actuator stops when the charge is absorbed when the window is completely closed and the weather stripping is completely depressed, or when the charge absorbed is more than 10% of the nominal charge. In this case, at maximum charge the actuator exercises a traction force of over 330N.

After each closure or intervention of the electrical protection mechanism, the chain moves in the opposite direction for around 1 mm. This is to loosen the tension of the mechanical parts and gives correct pressure to the weather stripping.

When the window frame is closed, check that the chain terminal is at least a couple of millimetres away from the actuator body. This ensures proper closure for the window and ensures all weather stripping is sealed. If the chain terminal is not positioned correctly there is no guarantee that the window will close completely.

Check that attachments and support brackets are firmly fixed to the window frame and that all screws have been correctly tightened.

8.2. Programming Kato Syncro actuator

Limit switches at opening

4 (four) positions can be selected for the end stroke of the outgoing chain. To program, properly adjust the two dip-switches no. 1 and no. 2.

Programming is simple, immediate and can be carried at any time by adjusting the two dip-switches as indicated in the following table.

Limit switch at (mm):	Dip-switch	
	no. 1	no. 2
100	OFF	OFF
200	ON	OFF
300	OFF	ON
400	ON	ON

After limit switches programming it's advisable to run a few check manoeuvres. In the event of error, programming can be repeated to give the desired truck run.

Limit switches at closure

(See specific chapter for KATO).

Programming for synchronized functioning

Two Kato Syncro actuators to run in a synchronized and coordinated way, have to be programmed. Programming consists on determining actuator "MASTER" and the one acting as "SLAVE".

To do this it's necessary to program dip-switches no. 3 and no. 4.

Actuator function	Dip-switch	
	no. 3	no. 4
MASTER	ON	OFF
SLAVE	OFF	OFF
SINGLE	ON	ON

Programming repetition

In the event of actuators don't run synchronized we suggest to neutralize and repeat the programming acting in this way:

- Take the two actuators programming back to "SINGLE" function;

- Disconnect WHITE and RED wires;
- Act an outgoing movement for at least 100 mm;
- Make the chain income completely;
- Connect again WHITE and RED wires and do again the MASTER and SLAVE programming.

Example of dip-switches programming for two actuators synchronized between them:

- Actuator no. 1 dip-switch no. 3 ON dip-switch no. 4 OFF
- Actuator no. 2 dip-switch no. 3 OFF dip-switch no. 4 OFF

9. TECHNICAL DATA

MODEL	KATO - 230	KATO - 24
Pressure force		300 N
Traction force		300 N
Track runs (<i>can be selected at any time</i>)	110, 200, 300, 400 mm	
Voltage	230V~ 50 Hz	24V D.C.
Current consumption at nominal charge	0,115 A	0,880 A
Charge absorbed at nominal load	~ 28 W	~ 22 W
No load speed	14 mm/s	12 mm/s
No load duration (<i>400 mm</i>)		25 s
Double electrical insulation	YES	Low voltage
Type of service	S ₂ di 3 min	
Working temperature	- 5 + 65 °C	
Protection index	IP30	
Adjustment of socket at casing	Autopositioning	
Connection of two or more devices in parallel	YES	
Limit switch stop at opening	Electronic with regulation by means of dip-switch	
Limit switch stop at closure	At absorption of charge	
Dimensions mm	386,5x59x37	
Weight	0,970 Kg	0,940 Kg

Any information reported in this table is not binding and may be susceptible to variations without notice.

10. CHECKING FOR CORRECT ASSEMBLY

- Check that the window has closed completely, even at the corners, and check there are no obstacles caused by assembly in the wrong position.
- Check that when the window frame is closed, the chain terminal is at least a couple of millimetres distant from the actuator body. This will ensure correct closure of the window with correct pressure on the weather stripping. If the chain terminal is not positioned as stated there is no guarantee the window will close correctly.
- Check that all attachments and support brackets are tightly fixed to the window frame and that all screws are correctly tightened.
- Check that the window moves to the desired position in accordance with the limit switch selected.
- Check that the gear motor support brackets are aligned and the four fixing screws are firmly screwed into position.

11. EMERGENCY MANOEUVRES, MAINTENANCE AND CLEANING



Fig. 17

Should the window have to be opened manually in the event of no electricity, mechanical failure, or for normal maintenance or cleaning of the external surface of the window frame, the following instructions should be followed:

1. Release the rapid release hook locking the chain terminal to the bracket.
2. Hold the window with one hand and pull the pin out of the opening with the other hand (Fig. 17).
3. Manually open the window.

12. TROUBLESHOOTING

Please consult the following table for any eventual problems with function during installation or normal use:

Problem	Possible cause	Solution
Gear motor doesn't work	<ul style="list-style-type: none"> • No electricity supply for feeder. • Connecting cable not connected or wire not connected. • Feeder doesn't deliver foreseen tension (24V). • Switching feeder is damaged and will not deliver low voltage. 	<ul style="list-style-type: none"> • Check state of safety switch. • Check all electrical connections of gear motor. • Possible transformer winding break down. • Replace feeder
LED is lit but gear motor doesn't work.	<ul style="list-style-type: none"> • Gear motor is damaged due to a shock. Motor connection has unsoldered or has been disconnected. 	<ul style="list-style-type: none"> • Send gear motor to a Service Centre.
Although selection has been carried out correctly the gearmotor will not take a limit switch.	<ul style="list-style-type: none"> • Programming hasn't been carried out correctly. • Irregular function or break in the electrical contact for the dip-switch. 	<ul style="list-style-type: none"> • Repeat programming for dip-switch. • Send gear motor to a Service Centre.

13. WARRANTY

The Manufacturer guarantees good machine function and undertakes to replace any defective parts due to bad quality materials or construction defects.

This warranty covers products or their single parts for a period of 2 years from the date of purchase. The warranty is valid if the buyer can present proof of purchase and has satisfied any conditions of payment accorded.

The guarantee of good function of the device accorded by the manufacturer is understood to cover the replacement and repair free of charge, in the shortest possible period of time, of any eventual parts that should be damaged when under warranty. The Buyer has no right to any compensation for possible damages, direct or indirect, or other expenses. Any attempt at repair by unauthorised persons renders this warranty null and void.

All fragile parts and those parts exposed to natural wear, as well as parts submitted to agents or corrosive processes, temporary overload etc. are excluded from this

warranty. The Manufacturer will not accept responsibility for possible damages caused by erroneous assembly, movement or insertion, use of excessive stress or improper use. Any repairs carried out under warranty are always intended "Ex-factory producer". Relative transport expenses (*outgoing / return*) will be the responsibility of the Buyer.

13.1. ENVIRONMENTAL PROTECTION

All materials used in the manufacture of this appliance are recyclable. We recommend that the device itself, and any accessories, packaging, etc. be sent to a centre for ecological recycling.

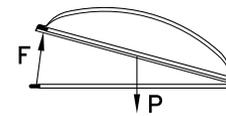
14. FORMULAS TO CALCULATE FRAMES OPENING AND CLOSING FORCE

F = Force required to open and close

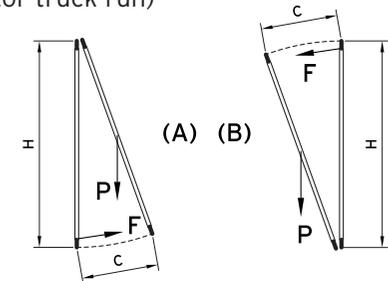
P = Window weight (only movable part)

C = Window opening truck run (actuator truck run)

A = Window height



For horizontal domes and dormer windows
 $F = 0,54 \times P$



For outward opening (A) or transom (B) windows
 $F = (0,54 \times P) \times (C : H)$